

# Cone G20

TECHNICAL DATA	DIM.	G20
Press tonnage	kN(US tons)	600(67)
Motor power	kW	3x5
Max. bending lenght (D)	mm	2040
Distance between side frames	mm	2200
Frame width (A)	mm	2990
Frame height (B)	mm	2500
Frame depth (C )	mm	1780
Throat depth	mm	O-frame
Table height	mm	900
Weight	kg	5100
daylight	mm	600
Y-axis stroke	mm	280
Y-axis repeatin accuracy	mm	+/-0.002
Y-axis max working speed	mm/s	10 (20*)
Y-axis approach speed	mm/s	100
Y-axis return speed	mm/s	100
X-axis speed	mm/s	500
X-axis accuracy	mm	+/-0.025
X-axis stroke	mm	600
X-axis max position dimension	mm	750
Delta X-axis speed	mm/s	100
Delta X-axis accuracy	mm	+/-0.025
Delta X-axis stroke	mm	+/-50
R-axis speed	mm/s	100
R-axis accuracy	mm	+/-0.05
R-axis stroke	mm	200
Z-axis speed	mm/s	1500
Z-axis accuracy	mm	+/-0.5
Z-axis stroke	mm	100 to 1940

\*can be up to 20mm/s, depending on regulations

# Cone G25

TECHNICAL DATA	DIM.	G25
Press tonnage	kN(US tons)	800(89)
Motor power	kW	4x5
Max. bending lenght (D)	mm	2550
Distance between side frames	mm	2700
Frame width (A)	mm	3500
Frame height (B)	mm	2650
Frame depth (C )	mm	1780
Throat depth	mm	O-frame
Table height	mm	900
Weight	kg	6500
daylight	mm	600
Y-axis stroke	mm	280
Y-axis repeatin accuracy	mm	+/-0.002
Y-axis max working speed	mm/s	10 (20*)
Y-axis approach speed	mm/s	100
Y-axis return speed	mm/s	100
X-axis speed	mm/s	500
X-axis accuracy	mm	+/-0.025
X-axis stroke	mm	600
X-axis max position dimension	mm	750
Delta X-axis speed	mm/s	100
Delta X-axis accuracy	mm	+/-0.025
Delta X-axis stroke	mm	+/-50
R-axis speed	mm/s	100
R-axis accuracy	mm	+/-0.05
R-axis stroke	mm	200
Z-axis speed	mm/s	1500
Z-axis accuracy	mm	+/-0.5
Z-axis stroke	mm	100 to 2450

\*can be up to 20mm/s, depending on regulations

# Cone G30

TECHNICAL DATA	DIM.	G30
Press tonnage	kN(US tons)	1000(111)
Motor power	kW	5x5
Max. bending lenght (D)	mm	3060
Distance between side frames	mm	3200
Frame width (A)	mm	4010
Frame height (B)	mm	2830
Frame depth (C )	mm	1780
Throat depth	mm	O-frame
Table height	mm	900
Weight	kg	7500
daylight	mm	600
Y-axis stroke	mm	280
Y-axis repeatin accuracy	mm	+/-0.002
Y-axis max working speed	mm/s	10 (20*)
Y-axis approach speed	mm/s	100
Y-axis return speed	mm/s	100
X-axis speed	mm/s	500
X-axis accuracy	mm	+/-0.025
X-axis stroke	mm	600
X-axis max position dimension	mm	750
Delta X-axis speed	mm/s	100
Delta X-axis accuracy	mm	+/-0.025
Delta X-axis stroke	mm	+/-50
R-axis speed	mm/s	100
R-axis accuracy	mm	+/-0.05
R-axis stroke	mm	200
Z-axis speed	mm/s	2500
Z-axis accuracy	mm	+/-0.5
Z-axis stroke	mm	100 to 2960

\*can be up to 20mm/s, depending on requalutions

# Cone G40

TECHNICAL DATA	DIM.	G40
Press tonnage	kN(US tons)	1500(166)
Motor power	kW	6x5
Max. bending lenght (D)	mm	4080
Distance between side frames	mm	4200
Frame width (A)	mm	5030
Frame height (B)	mm	2950
Frame depth (C )	mm	1780
Throat depth	mm	O-frame
Table height	mm	900
Weight	kg	10000
daylight	mm	600
Y-axis stroke	mm	280
Y-axis repeatin accuracy	mm	+/-0.002
Y-axis max working speed	mm/s	10 (20*)
Y-axis approach speed	mm/s	80
Y-axis return speed	mm/s	80
X-axis speed	mm/s	500
X-axis accuracy	mm	+/-0.025
X-axis stroke	mm	600
X-axis max position dimension	mm	750
Delta X-axis speed	mm/s	100
Delta X-axis accuracy	mm	+/-0.025
Delta X-axis stroke	mm	+/-50
R-axis speed	mm/s	100
R-axis accuracy	mm	+/-0.05
R-axis stroke	mm	200
Z-axis speed	mm/s	2500
Z-axis accuracy	mm	+/-0.5
Z-axis stroke	mm	100 to 3980

\*can be up to 20mm/s, depending on regulations